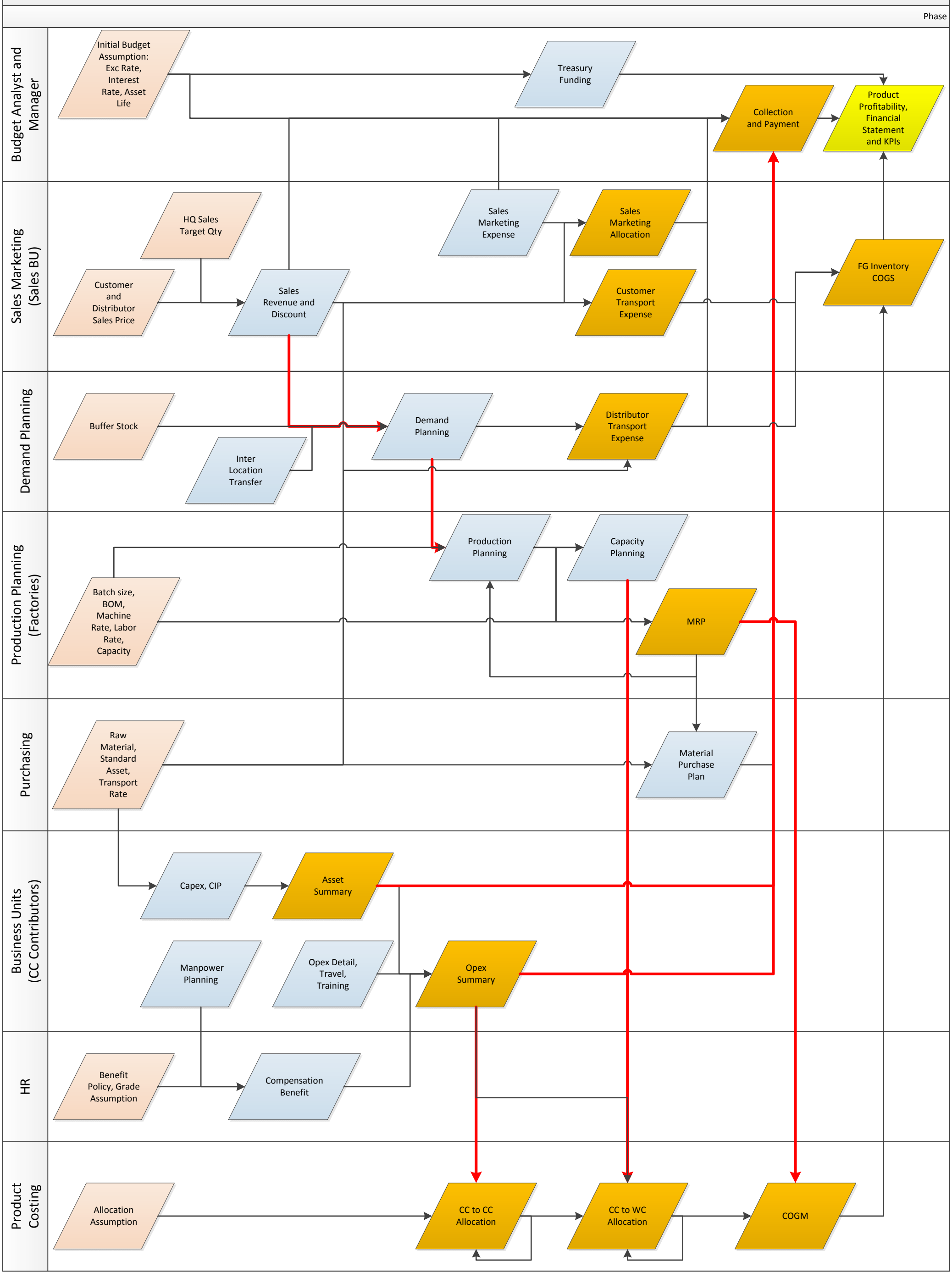IP Manufacturing Planning System v. 2.
This flow is written for scoping discussion purpose.
Actual system data flow might be slightly different and modified. Some relationships are not shown here.
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